
System-by-Design Paradigm-based Synthesis of Spline-Contoured Radomes

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1 [APPROACH 3] Iterative Optimization with PSO + Kriging (no update during optimization) - EXP CORRELATION

1.0.1 Goal

This set of optimizations follows a different approach from the previous one. In this case, we do not update the training set during the optimization. At the end of the optimization, the optimal solutions found by executing different random seeds are ADDED to the original training set. Then, the optimizations are re-executed, by employing the updated training set. This process is then re-iterated until a satisfactory stop criterion is met. More precisely, the iterative approach works as follows

1. **Execute S different optimizations** (S is the number of considered random seeds) using the *PSO* optimizer **without updating** the training set during the optimization.
2. Compute the **actual fitness** associated to the S optimal solutions;
3. **Add** the S optimal particles and the corresponding actual fitness to the initial training set;
4. Train a new Kriging model, using the incremented training set;
5. Re-execute the S seeds, by only changing the training set used during the optimization for the prediction of the fitness.
6. The iterative process will be stopped when
 - (a) A maximum number of iterations I_{max} will be performed;
 - (b) The difference between the predicted and actual final fitness for each random seed will go below a certain threshold.

Notes:

- At the end of each loop, the optimized particles are added to the previous training set, without substituting the worst samples already stored inside it. This is done to avoid the removal of training samples that are characterized by an high value of fitness, which are important to correctly model the “bad” regions of the input space during the optimization;
- For comparison purposes, the same initial population and the same random seeds of the previous section have been used. This will allow to have the same fitness evolution up to the iteration where a negative prediction is obtained.
- We don't insert the optimized particles of a given iteration inside the initial swarm of the next iteration, because we want to analyze only the impact of iteratively updating the model.

1.0.2 Parameters

Optimization targets

- Number of variables: $K = 5$;
- Frequency range:
 - Minimum frequency: $f_{min} = 10.75$ [GHz];
 - Maximum frequency: $f_{max} = 14.5$ [GHz];
 - Number of frequency steps: $N_f = 10$ ($\Delta f \simeq 0.42$ [GHz]);
 - Central frequency: $f_0 = \frac{f_{min} + f_{max}}{2} \simeq 12.63$ [GHz];
 - Free-space wavelength at the central frequency: $\lambda_0 = \frac{c}{f_0} = 2.38 \times 10^{-2}$ [m];
- Scanning angle range:
 - Minimum scanning angle: $\theta_{min} = 0$ [deg];
 - Maximum scanning angle: $\theta_{max} = 45$ [deg];
 - Number of angular steps: $N_\theta = 4$ ($\theta_1 = 0$ [deg], $\theta_2 = 15$ [deg], $\theta_3 = 30$ [deg], $\theta_4 = 45$ [deg]);

PSO parameters

- Population dimension: $P = 10$;
- Maximum number of iterations: $I_{max} = 200$;
- Fitness threshold: $\Phi^{th} = 10^{-20}$;
- Inertial weight: $w = 0.4$;
- Constant inertial velocity;
- Exploration coefficient: $c_1 = 2$;
- Exploitation coefficient: $c_2 = 2$;
- Random seed $s = 1, 2, \dots, 10$;
- Initialization (generation of the initial swarm): use the same seed for all the optimizations.

Kriging (Gaussian Process Regressor) parameters

- Regression model: constant (Ordinary Kriging);
- Correlation models:
 - Exponential ($p = 1$);

- Initial guess for hyper-parameters θ_h : $\theta_{h,0} = 0.5$, for $h = 1, \dots, K$;
- Lower bound for hyper-parameters θ_h : $\min \{\theta_h\} = 0.1$, for $h = 1, \dots, K$;
- Upper bound for hyper-parameters θ_h : $\max \{\theta_h\} = 20.0$, for $h = 1, \dots, K$.

Not-optimized (static) radome parameter

Parameter	Description	Value
L	Length of the radome	$1.59 \times 10^{-1} [m] \simeq 6.69 \lambda_0$
D	Base diameter of the radome	$1.27 \times 10^{-1} [m] \simeq 5.35 \lambda_0$
t_0	Thickness of the base and of the top of the radome	$8.20 \times 10^{-3} [m] \simeq \frac{\lambda_r}{2}$
z_1	z -coordinate of the spline control point 1	$\frac{L-t_0}{6}$
z_2	z -coordinate of the spline control point 2	$2\frac{L-t_0}{6}$
z_3	z -coordinate of the spline control point 3	$3\frac{L-t_0}{6}$
z_4	z -coordinate of the spline control point 4	$4\frac{L-t_0}{6}$
z_5	z -coordinate of the spline control point 5	$5\frac{L-t_0}{6}$
ν	External curvature of the radome ($\nu \in [1, 2]$)	1.449 (tangent ogive)
ϵ_r	Permittivity of the radome material	2.10 (Teflon)
$\tan\delta_r$	Tangent delta of the radome material	$\tan\delta = 3.00 \times 10^{-4} @ 10.0 [GHz]$ (Teflon)
λ_r	Wavelength in the radome material	$\lambda_r \simeq \frac{c}{f_0\sqrt{\epsilon}} \simeq 1.64 \times 10^{-1}$

Table I: List of non-optimized radome parameters.

Antenna Parameters

- Linear dipole array placed over circular ground plane (PEC)
- Number of array elements: $N_e = 8$
- Dipole length: $l_e = \frac{\lambda_0}{2}$
- Array elements spacing: $d_e = \lambda/2$
- Spacing between the array and the ground plane: $h_e = \frac{\lambda_0}{4}$

Parameters boundaries

Parameter	Description	Min	Max
t_1	Radome thickness at the quota $z = z_1$	$3.28 \times 10^{-3} [m] (0.2\lambda_r)$	$13.12 \times 10^{-3} [m] (0.8\lambda_r)$
t_2	Radome thickness at the quota $z = z_2$	$3.28 \times 10^{-3} [m] (0.2\lambda_r)$	$13.12 \times 10^{-3} [m] (0.8\lambda_r)$
t_3	Radome thickness at the quota $z = z_3$	$3.28 \times 10^{-3} [m] (0.2\lambda_r)$	$13.12 \times 10^{-3} [m] (0.8\lambda_r)$
t_4	Radome thickness at the quota $z = z_4$	$3.28 \times 10^{-3} [m] (0.2\lambda_r)$	$13.12 \times 10^{-3} [m] (0.8\lambda_r)$
t_5	Radome thickness at the quota $z = z_5$	$3.28 \times 10^{-3} [m] (0.2\lambda_r)$	$13.12 \times 10^{-3} [m] (0.8\lambda_r)$

Table II: List of all considered boundaries for the optimized radome descriptors.

1.0.3 Predicted fitness vs. iteration index ($s \in [1, 10]$)

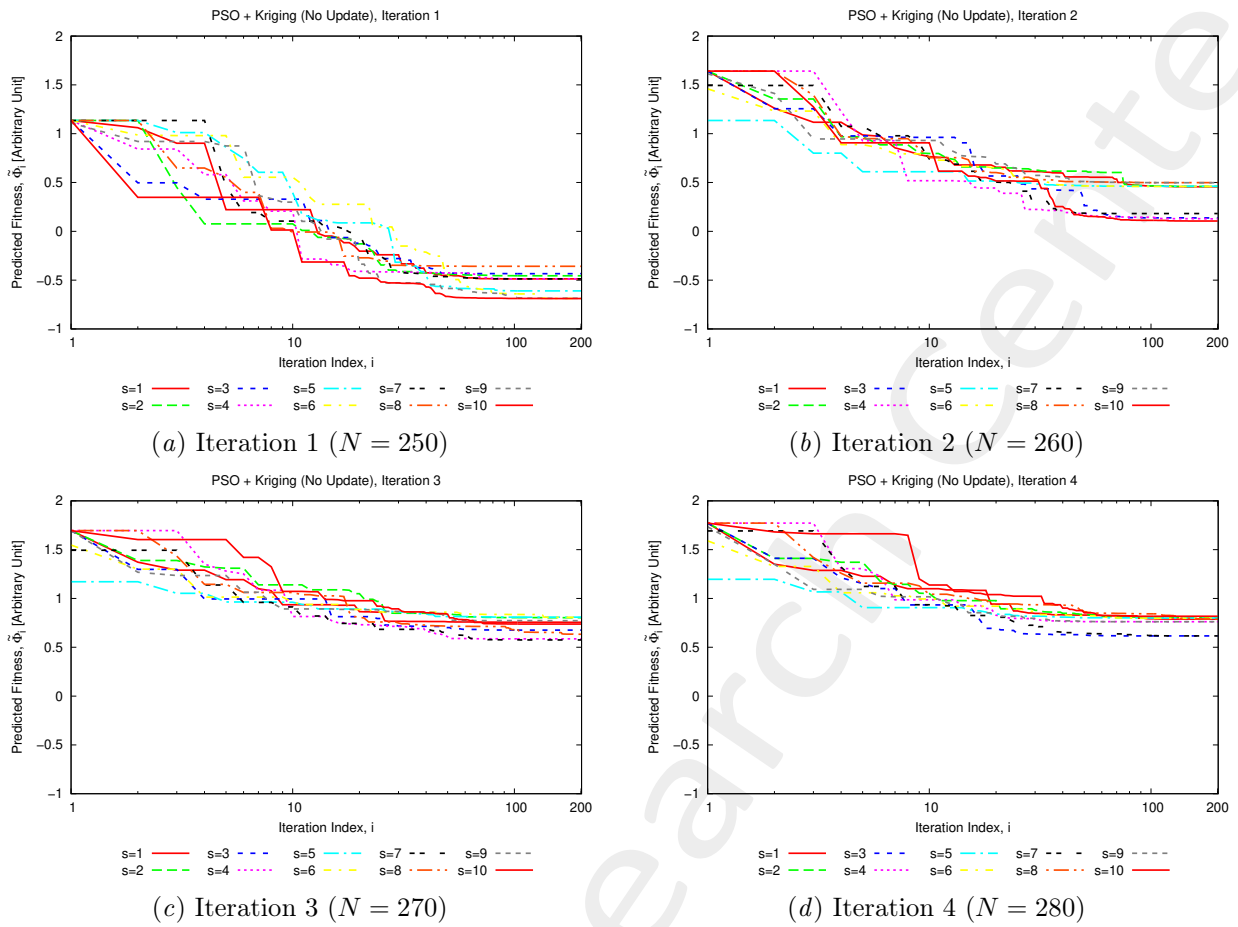


Figure 1: **Iterations 1-4:** Predicted fitness vs. iteration index, for different random seeds ($s \in [1, 10]$).

1.0.4 Predicted fitness vs. real fitness

Legend

- $\tilde{\Phi}_0$: Predicted fitness for the best particle of the initial swarm;
- Φ_0 : Actual fitness for the best particle of the initial swarm;
- $\tilde{\Phi}^{opt}$: Predicted fitness for the optimal solution found at the end of the PSO;
- Φ^{opt} : Actual fitness computed for the optimal solution found at the end of the PSO;
- Φ_{train}^{opt} : Best fitness inside the training set at current iteration.

Iteration 1 ($N = 250$ training samples, $\Phi_{train}^{opt} = 1.13$)

	Predicted		Actual		
Seed (s)	$\tilde{\Phi}_0$	$\tilde{\Phi}^{opt}$	Φ_0	Φ^{opt}	$100 \frac{\Phi_{train}^{opt} - \Phi^{opt}}{\Phi_{train}^{opt}}$
1	1.13	-4.88×10^{-1}	2.11	1.62	-43.36
2	1.13	-4.55×10^{-1}	2.11	1.45	-28.32
3	1.13	-4.33×10^{-1}	2.11	1.19	-5.31
4	1.13	-4.88×10^{-1}	2.11	1.62	-43.36
5	1.13	-6.11×10^{-1}	2.11	1.53	-35.40
6	1.13	-6.88×10^{-1}	2.11	1.32	-16.81
7	1.13	-4.88×10^{-1}	2.11	1.62	-43.36
8	1.13	-3.58×10^{-1}	2.11	1.07	5.31
9	1.13	-6.86×10^{-1}	2.11	1.33	-17.70
10	1.13	-6.88×10^{-1}	2.11	1.32	-16.81

Table III: **Iteration 1**: Number of updates during the optimization, initial and final predicted fitness and associated real fitness, for each considered random seed $s \in [1, 10]$.

Iteration 2 ($N = 260$ training samples, $\Phi_{train}^{opt} = 1.07$ (from iteration 1))

Note that $\tilde{\Phi}_0$ is different from iteration 1, because the training set has been updated.

	Predicted		Actual		
Seed (s)	$\tilde{\Phi}_0$	$\tilde{\Phi}^{opt}$	Φ_0	Φ^{opt}	$100 \frac{\Phi_{train}^{opt} - \Phi^{opt}}{\Phi_{train}^{opt}}$
1	1.64	4.56×10^{-1}		8.65×10^{-1}	19.16
2	1.64	4.60×10^{-1}		8.51×10^{-1}	20.47
3	1.64	1.37×10^{-1}		1.18	-10.28
4	1.64	1.28×10^{-1}		1.28	-19.63
5	1.64	4.62×10^{-1}		8.53×10^{-1}	20.28
6	1.64	4.60×10^{-1}		8.51×10^{-1}	20.47
7	1.64	1.82×10^{-1}		1.23	-14.95
8	1.64	4.98×10^{-1}		8.71×10^{-1}	18.60
9	1.64	4.98×10^{-1}		8.16×10^{-1}	23.74
10	1.64	1.05×10^{-1}		1.07	0.00

Table IV: **Iteration 2**: Number of updates during the optimization, initial and final predicted fitness and associated real fitness, for each considered random seed $s \in [1, 10]$.

Iteration 3 ($N = 270$ training samples, $\Phi_{train}^{opt} = 8.16 \times 10^{-1}$ (from iteration 2))

Seed (s)	Predicted		Actual		
	$\tilde{\Phi}_0$	$\tilde{\Phi}^{opt}$	Φ_0	Φ^{opt}	$100 \frac{\Phi_{train}^{opt} - \Phi^{opt}}{\Phi_{train}^{opt}}$
1	1.70	7.56×10^{-1}		1.05	-28.68
2	1.70	8.03×10^{-1}		8.35×10^{-1}	-2.33
3	1.70	6.76×10^{-1}		1.25	-53.19
4	1.70	5.87×10^{-1}		1.27	-55.64
5	1.70	8.08×10^{-1}		8.56×10^{-1}	-4.90
6	1.70	8.06×10^{-1}		8.45×10^{-1}	-3.55
7	1.70	5.75×10^{-1}		1.25	-53.19
8	1.70	6.34×10^{-1}		9.98×10^{-1}	-22.30
9	1.70	7.72×10^{-1}		8.33×10^{-1}	-2.08
10	1.70	7.38×10^{-1}		1.01	-23.77

Table V: **Iteration 3**: Number of updates during the optimization, initial and final predicted fitness and associated real fitness, for each considered random seed $s \in [1, 10]$.

Iteration 4 ($N = 270$ training samples, $\Phi_{train}^{opt} = 8.16 \times 10^{-1}$ (from iteration 2))

Seed (s)	Predicted		Actual		
	$\tilde{\Phi}_0$	$\tilde{\Phi}^{opt}$	Φ_0	Φ^{opt}	$100 \frac{\Phi_{train}^{opt} - \Phi^{opt}}{\Phi_{train}^{opt}}$
1	1.77	7.89×10^{-1}		9.87×10^{-1}	-20.96
2	1.77	8.08×10^{-1}		1.00	-22.55
3	1.77	6.16×10^{-1}		1.22	-49.51
4	1.77	7.62×10^{-1}		8.43×10^{-1}	-3.31
5	1.77	8.00×10^{-1}		8.76×10^{-1}	-7.35
6	1.77	7.97×10^{-1}		9.38×10^{-1}	-14.95
7	1.77	6.17×10^{-1}		1.22	-49.51
8	1.77	7.87×10^{-1}		9.18×10^{-1}	-12.50
9	1.77	7.62×10^{-1}		8.43×10^{-1}	-3.31
10	1.77	8.18×10^{-1}		9.20×10^{-1}	-12.74

Table VI: **Iteration 4**: Number of updates during the optimization, initial and final predicted fitness and associated real fitness, for each considered random seed $s \in [1, 10]$.

Statistics (over $S = 10$ seeds)

Iteration	Predicted				Actual			
	$\min \{\tilde{\Phi}^{opt}\}$	$\max \{\tilde{\Phi}^{opt}\}$	$\text{avg} \{\tilde{\Phi}^{opt}\}$	$\text{std} \{\tilde{\Phi}^{opt}\}$	$\min \{\Phi^{opt}\}$	$\max \{\Phi^{opt}\}$	$\text{avg} \{\Phi^{opt}\}$	$\text{std} \{\Phi^{opt}\}$
1	-6.88×10^{-1}	-3.58×10^{-1}	-5.38×10^{-1}	1.14×10^{-1}	1.07	1.62	1.41	1.84×10^{-1}
2	1.05×10^{-1}	4.98×10^{-1}	3.39×10^{-1}	1.65×10^{-1}	8.16×10^{-1}	1.28	9.87×10^{-1}	1.75×10^{-1}
3	5.75×10^{-1}	8.08×10^{-1}	7.16×10^{-1}	8.63×10^{-2}	8.33×10^{-1}	1.27	1.02	1.72×10^{-1}
4	6.16×10^{-1}	8.18×10^{-1}	7.55×10^{-1}	7.15×10^{-2}	8.43×10^{-1}	1.22	9.77×10^{-1}	1.32×10^{-1}

Table VII: **Iterations 1-4**: Statistics (min, max, average and standard deviation) of the predicted and actual fitness obtained over $S = 10$ seeds.

Difference between predicted and actual fitness

- Mean Absolute Error (MAE): $MAE = \frac{1}{S} \sum_{s=1}^S |\tilde{\Phi}_s^{opt} - \Phi_s^{opt}|$
- Normalized Mean Error (NME): $NME = \frac{1}{S} \sum_{s=1}^S \frac{|\tilde{\Phi}_s^{opt} - \Phi_s^{opt}|}{|\Phi_s^{opt}|}$
- Matching Error (ME): $ME = \frac{1}{S} \frac{\sum_{s=1}^S |\tilde{\Phi}_s^{opt} - \Phi_s^{opt}|^2}{\sum_{s=1}^S |\Phi_s^{opt}|^2}$

Iteration	MAE	NME	ME
1	1.94	1.39	1.90
2	6.48×10^{-1}	6.21×10^{-1}	5.29×10^{-1}
3	3.05×10^{-1}	2.67×10^{-1}	1.45×10^{-1}
4	2.22×10^{-1}	2.07×10^{-1}	9.02×10^{-2}

Table VIII: **Iterations 1-4:** Difference between final predicted and actual fitness for all the considered random seeds.

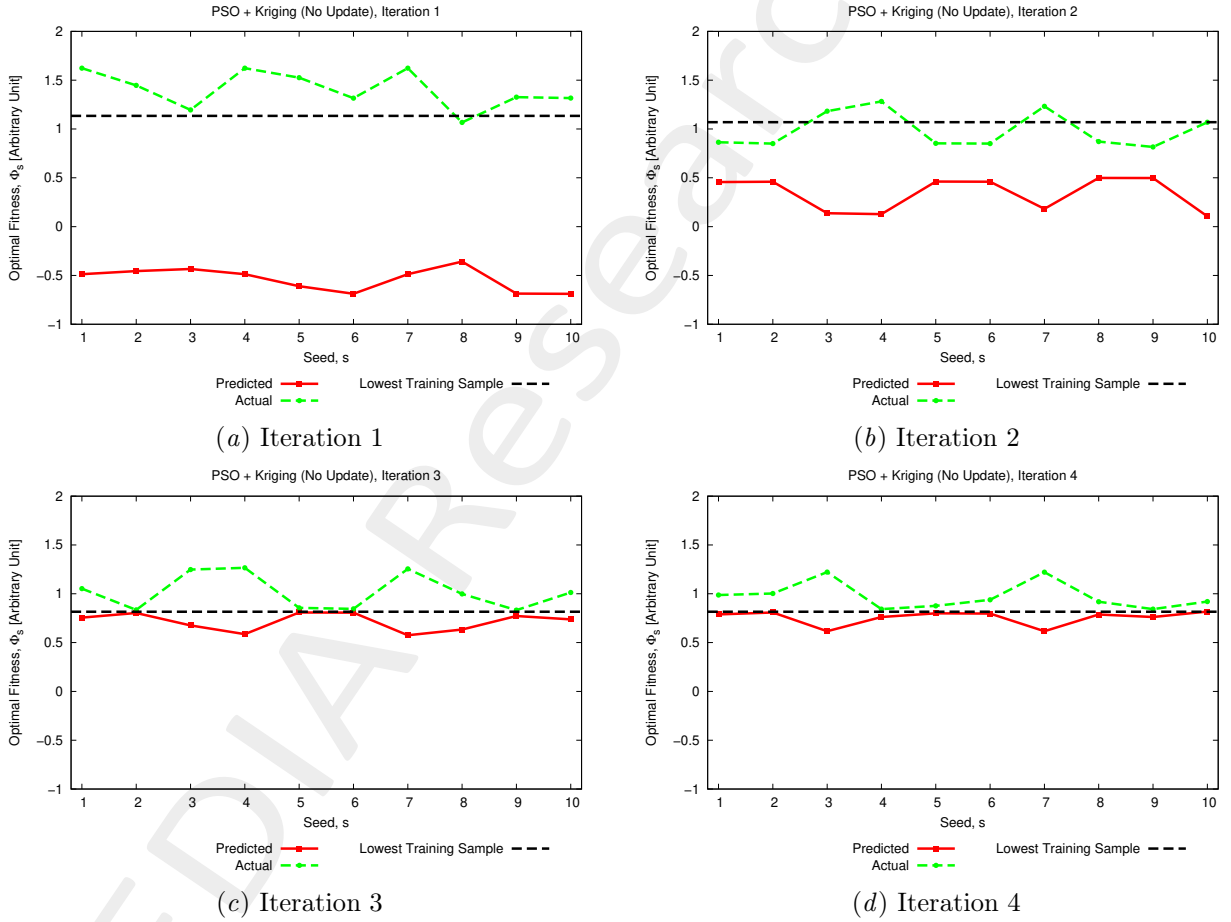


Figure 2: **Iterations 1-4:** Predicted and actual final fitness for different random seeds ($s \in [1, 10]$).

1.0.5 Optimized parameters ($t_1^{opt}, \dots, t_5^{opt}$) vs. seed

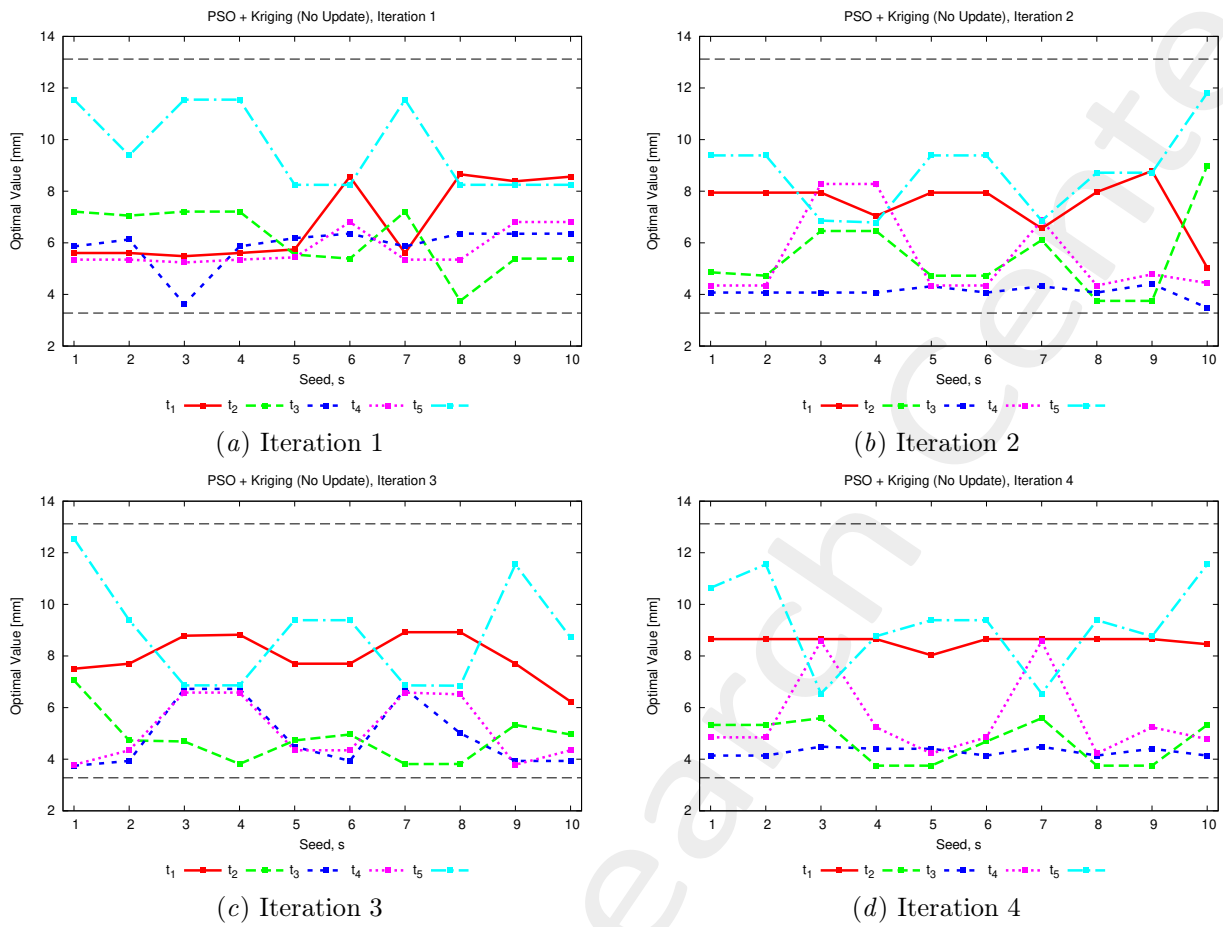


Figure 3: **Iterations 1-4:** Predicted and actual final fitness for different random seeds ($s \in [1, 10]$).

1.0.6 Best solution found (min. actual fitness)

1. Iteration 1

- Seed: $s = 8$;
- True fitness: $\Phi^{opt} = 1.07$;
- Average BSE error: $BSE_{avg} = \sqrt{\Phi^{opt}} = 1.03$ [deg].

2. Iteration 2

- Seed: $s = 9$;
- True fitness: $\Phi^{opt} = 8.16 \times 10^{-1}$ (**BEST SOLUTION SO FAR**);
- Average BSE error: $BSE_{avg} = \sqrt{\Phi^{opt}} = 0.90$ [deg].

3. Iteration 3

- Seed: $s = 9$;
- True fitness: $\Phi^{opt} = 8.33 \times 10^{-1}$;
- Average BSE error: $BSE_{avg} = \sqrt{\Phi^{opt}} = 0.91$ [deg].

4. Iteration 4

- Seed: $s = 4$ and $s = 9$;
- True fitness: $\Phi^{opt} = 8.43 \times 10^{-1}$;
- Average BSE error: $BSE_{avg} = \sqrt{\Phi^{opt}} = 0.92$ [deg].

1.0.7 Analysis of the best solution (Iteration 2, seed $s = 9$, $\Phi^{opt} = 8.16 \times 10^{-1}$)

Optimized parameters ($t_1^{opt}, \dots, t_5^{opt}$)

Parameter	Description	Optimized Value [m]	Min [m]	Max [m]
t_1	Radome thickness at the quota $z = z_1$	8.79×10^{-3}	3.28×10^{-3}	13.12×10^{-3}
t_2	Radome thickness at the quota $z = z_2$	3.75×10^{-3}	3.28×10^{-3}	13.12×10^{-3}
t_3	Radome thickness at the quota $z = z_3$	4.41×10^{-3}	3.28×10^{-3}	13.12×10^{-3}
t_4	Radome thickness at the quota $z = z_4$	4.78×10^{-3}	3.28×10^{-3}	13.12×10^{-3}
t_5	Radome thickness at the quota $z = z_5$	8.72×10^{-3}	3.28×10^{-3}	13.12×10^{-3}

Table IX: Optimized parameters for the best seed ($s = 8$).

Pointing error (BSE) vs. frequency

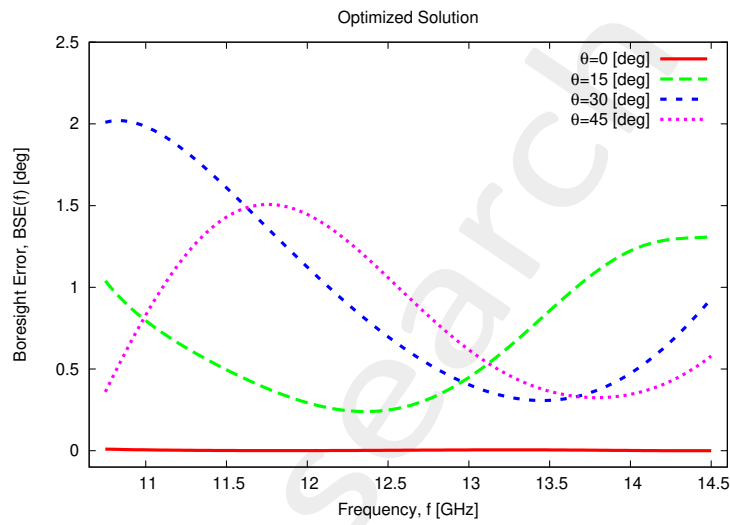


Figure 4: Pointing error (BSE) vs. frequency.

Directivity patterns

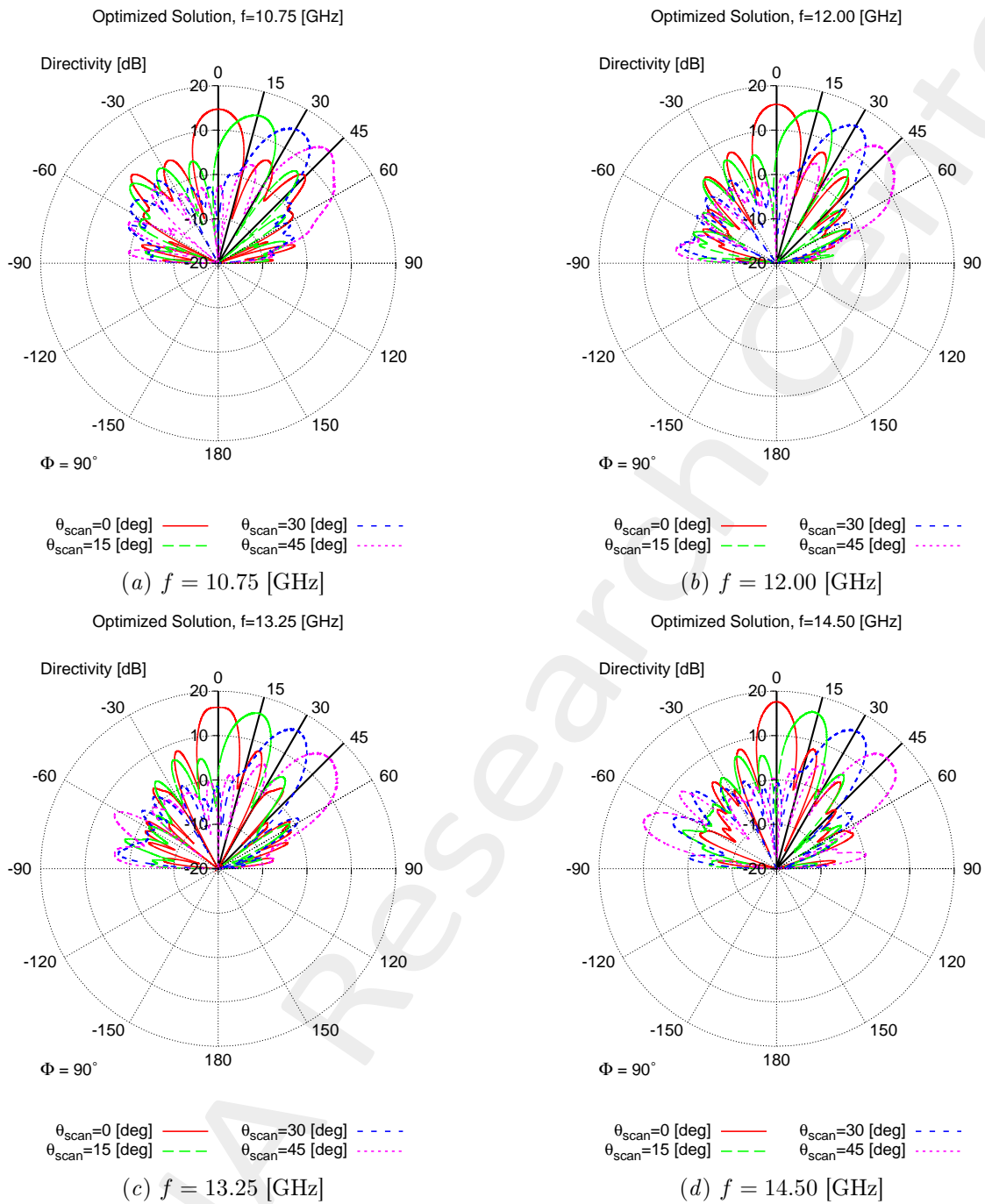


Figure 5: Radiated pattern for the optimized solution at (a) 10.75 [GHz], (b) 12.00 [GHz], (c) 13.25 [GHz] and (d) 14.50 [GHz].

2 Refining the training set with a MSE-based sampling strategy

2.0.1 Prediction performance with the refined training set

Parameters

Optimization targets

- Number of variables: $K = 5$;
- Frequency range:
 - Minimum frequency: $f_{min} = 10.75$ [GHz];
 - Maximum frequency: $f_{max} = 14.5$ [GHz];
 - Number of frequency steps: $N_f = 10$ ($\Delta f \simeq 0.42$ [GHz]);
 - Central frequency: $f_0 = \frac{f_{min} + f_{max}}{2} \simeq 12.63$ [GHz];
 - Free-space wavelength at the central frequency: $\lambda_0 = \frac{c}{f_0} = 2.38 \times 10^{-2}$ [m];
- Scanning angle range:
 - Minimum scanning angle: $\theta_{min} = 0$ [deg];
 - Maximum scanning angle: $\theta_{max} = 45$ [deg];
 - Number of angular steps: $N_\theta = 4$ ($\theta_1 = 0$ [deg], $\theta_2 = 15$ [deg], $\theta_3 = 30$ [deg], $\theta_4 = 45$ [deg]);

Kriging (Gaussian Process Regressor) parameters

- Regression model: constant (Ordinary Kriging);
- Correlation model: Exponential ($p = 1$);
- Initial guess for hyper-parameters θ_h : $\theta_{h,0} = 0.5$, for $h = 1, \dots, K$;
- Lower bound for hyper-parameters θ_h : $\min \{\theta_h\} = 0.1$, for $h = 1, \dots, K$;
- Upper bound for hyper-parameters θ_h : $\max \{\theta_h\} = 20.0$, for $h = 1, \dots, K$;

Incremental training parameters

- Number of available simulations: $S = 250$ (LHS sampling);
- Dimension of the training sets: $N_1 = 20$, $N_{max} = N_L = 200$, step $\Delta N = 20$;

MSE parameters

- Initial training set size: 250 (generated with a LHS);
- Final training set size: 450;

- Number of samples added to the training set for each MSE iteration: 1;
- Number of candidates generated at each MSE iteration: 1000;
- Correlation model: Exponential ($p = 1$);

Not-optimized (static) radome parameter

Parameter	Description	Value
L	Length of the radome	$1.59 \times 10^{-1} [m] \simeq 6.68 \lambda_0$
D	Base diameter of the radome	$1.27 \times 10^{-1} [m] \simeq 5.34 \lambda_0$
t_0	Thickness of the base and of the top of the radome	$8.20 \times 10^{-3} [m]$
z_1	z -coordinate of the spline control point 1	$\frac{L-t_0}{6}$
z_2	z -coordinate of the spline control point 2	$2\frac{L-t_0}{6}$
z_3	z -coordinate of the spline control point 3	$3\frac{L-t_0}{6}$
z_4	z -coordinate of the spline control point 4	$4\frac{L-t_0}{6}$
z_5	z -coordinate of the spline control point 5	$5\frac{L-t_0}{6}$
ν	External curvature of the radome ($\nu \in [1, 2]$)	1.449 (tangent ogive)
ε_r	Permittivity of the radome material	2.10 (Teflon)
$\tan\delta_r$	Tangent delta of the radome material	$\tan\delta = 3.00 \times 10^{-4} @ 10.0 [GHz]$ (Teflon)
λ_r	Wavelength in the radome material	$\lambda_r \simeq \frac{c}{f_0\sqrt{\varepsilon}} \simeq 1.64 \times 10^{-1}$

Table X: List of non-optimized radome parameters.

Antenna Parameters

- Linear dipole array placed over circular ground plane (PEC).
- Number of array elements: $N_e = 8$
- Dipole length: $l_e = \frac{\lambda_0}{2}$
- Array elements spacing: $d_e = \lambda/2$
- Spacing between the array and the ground plane: $h_e = \frac{\lambda_0}{4}$

Parameters boundaries

Parameter	Description	Min	Max
t_1	Radome thickness at the quota $z = z_1$	$3.28 \times 10^{-3} (0.2 \times \lambda_r)$	$13.12 \times 10^{-3} (0.8 \times \lambda_r)$
t_2	Radome thickness at the quota $z = z_2$	$3.28 \times 10^{-3} (0.2 \times \lambda_r)$	$13.12 \times 10^{-3} (0.8 \times \lambda_r)$
t_3	Radome thickness at the quota $z = z_3$	$3.28 \times 10^{-3} (0.2 \times \lambda_r)$	$13.12 \times 10^{-3} (0.8 \times \lambda_r)$
t_4	Radome thickness at the quota $z = z_4$	$3.28 \times 10^{-3} (0.2 \times \lambda_r)$	$13.12 \times 10^{-3} (0.8 \times \lambda_r)$
t_5	Radome thickness at the quota $z = z_5$	$3.28 \times 10^{-3} (0.2 \times \lambda_r)$	$13.12 \times 10^{-3} (0.8 \times \lambda_r)$

Table XI: List of all considered boundaries for the optimized radome descriptors.

2.0.2 Resulting Training Set

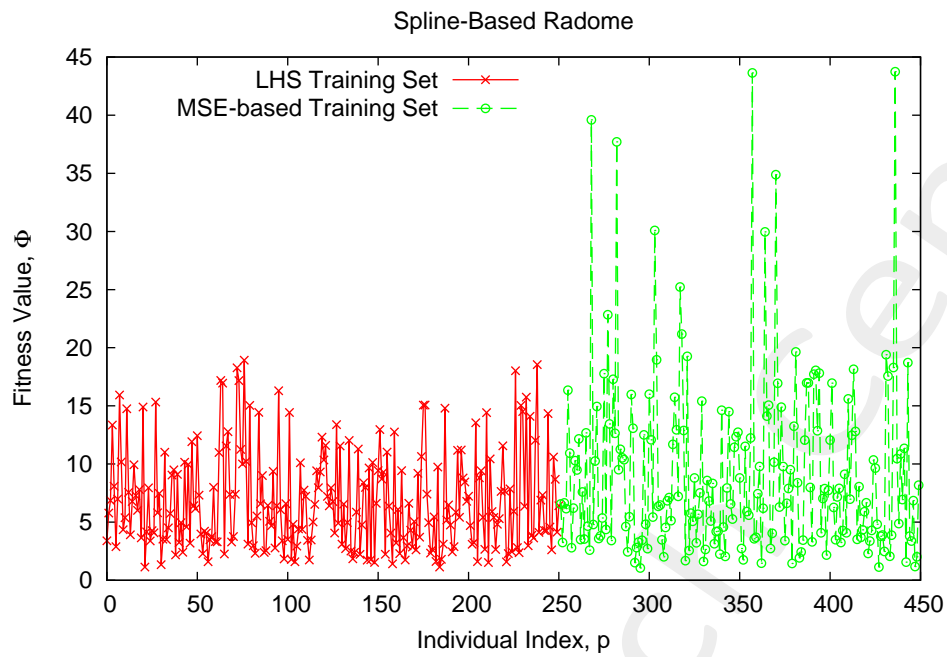


Figure 6: Plot of the starting *LHS* training samples and the samples belonging to the *MSE*-based refinement training set.

2.0.3 Predicted Fitness Values

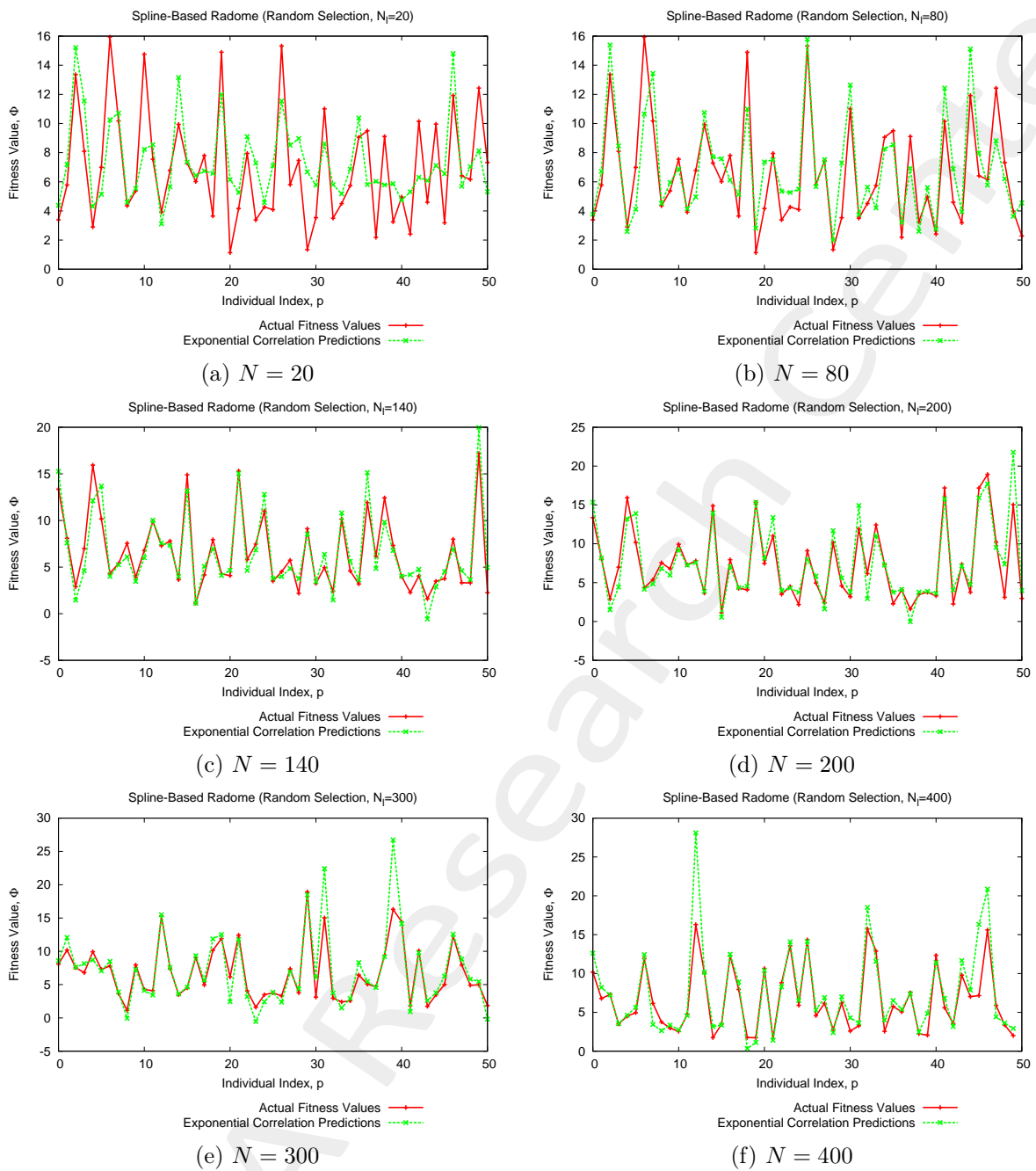
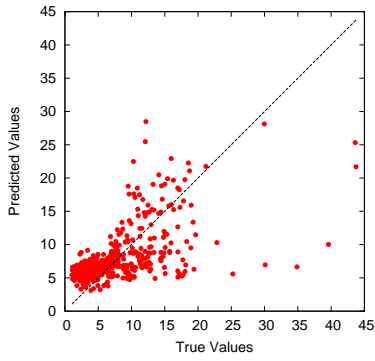


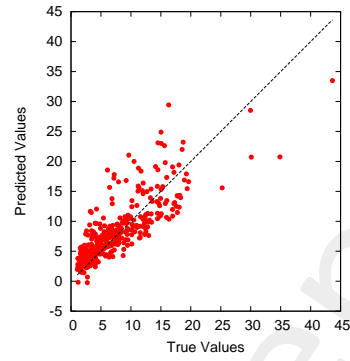
Figure 7: Actual and predicted functional values of 50 random individuals for different training sizes (N): (a) $N = 20$, (b) $N = 80$, (c) $N = 140$, (d) $N = 200$, (e) $N = 300$ and (f) $N = 400$.

Spline-Based Radome (Random Selection, $N=20$), Exponential Correlation



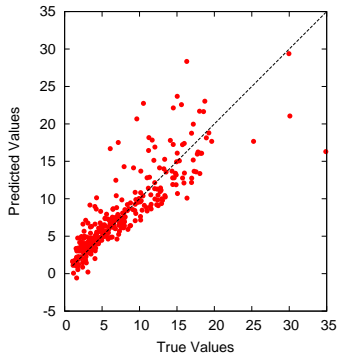
(a) $N = 20$

Spline-Based Radome (Random Selection, $N=80$), Exponential Correlation



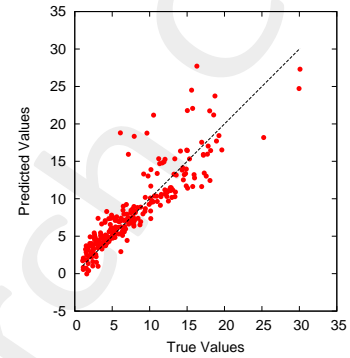
(b) $N = 80$

Spline-Based Radome (Random Selection, $N=140$), Exponential Correlation



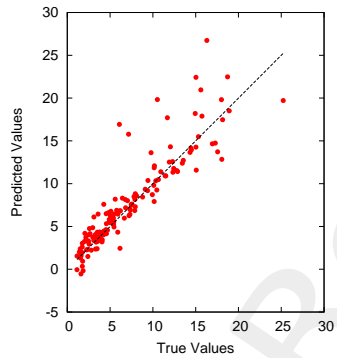
(c) $N = 140$

Spline-Based Radome (Random Selection, $N=200$), Exponential Correlation



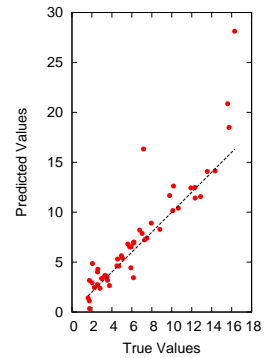
(d) $N = 200$

Spline-Based Radome (Random Selection, $N=300$), Exponential Correlation



(e) $N = 300$

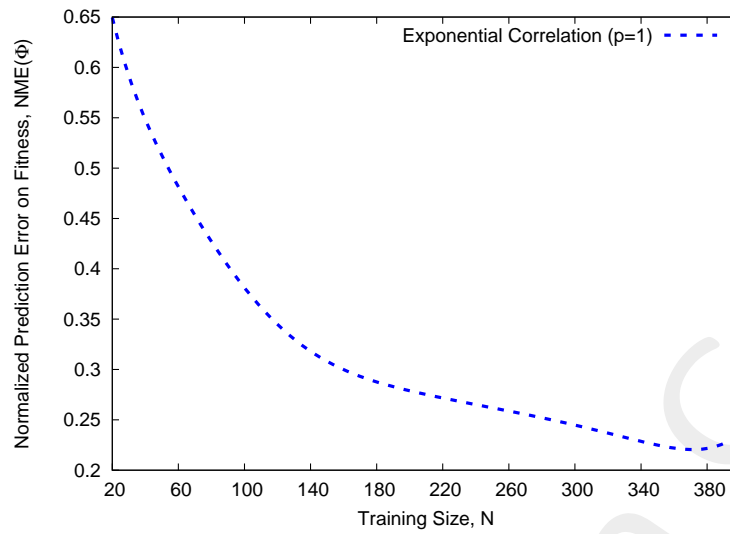
Spline-Based Radome (Random Selection, $N=400$), Exponential Correlation



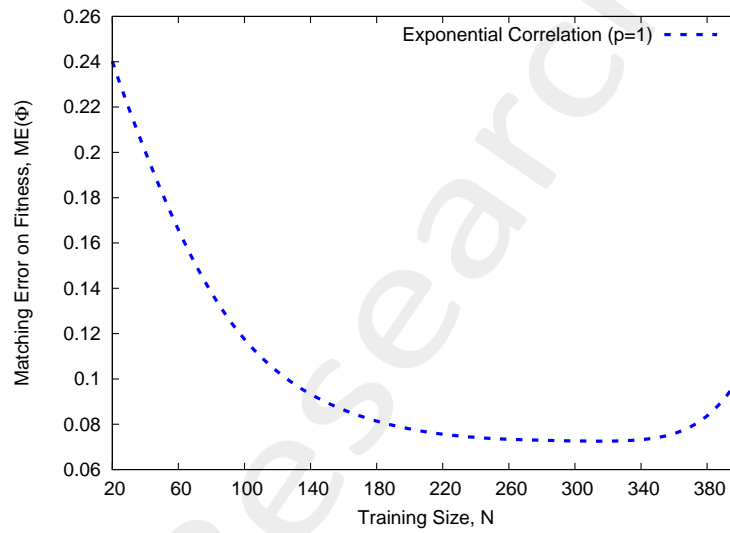
(f) $N = 400$

Figure 8: Plot of predicted vs actual values for different training sizes (N): (a) $N = 20$, (b) $N = 80$, (c) $N = 140$, (d) $N = 200$, (e) $N = 300$ and (f) $N = 400$.

2.0.4 Prediction Error vs Training Size



(a) NME



(b) ME

Figure 9: Plot of (a) Normalized Mean Error (NME) and (b) Matching Error (ME) vs training size (N) when considering an incremental training with random selection of N_l training samples from a set of S available simulations and testing the corresponding Kriging model on a test set made by the remaining $M_l = (S - N_l)$ simulations.

Exponential Correlation		
N	NME	ME
20	6.49×10^{-1}	2.40×10^{-1}
80	4.32×10^{-1}	1.25×10^{-1}
140	2.92×10^{-1}	9.22×10^{-2}
200	2.84×10^{-1}	7.40×10^{-2}
300	2.41×10^{-1}	6.98×10^{-2}
400	2.37×10^{-1}	1.01×10^{-1}

Table XII: Normalized Mean Error (NME) and Matching Error (ME) vs training size (N).

2.0.5 Time Saving Analysis

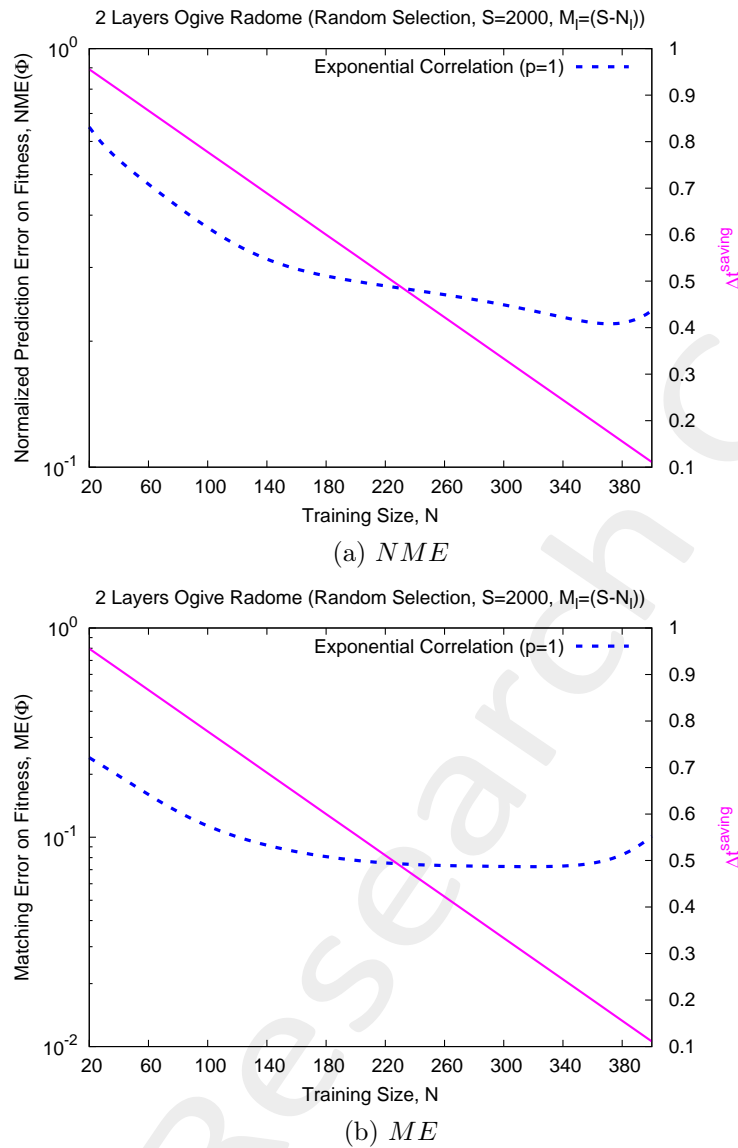
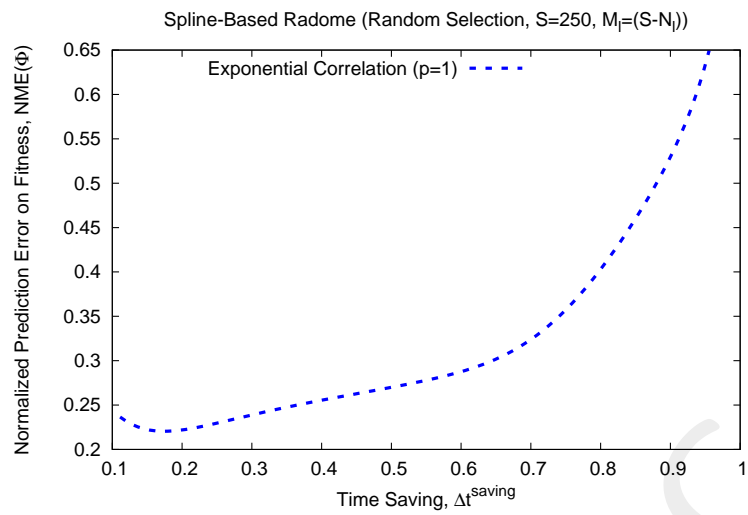
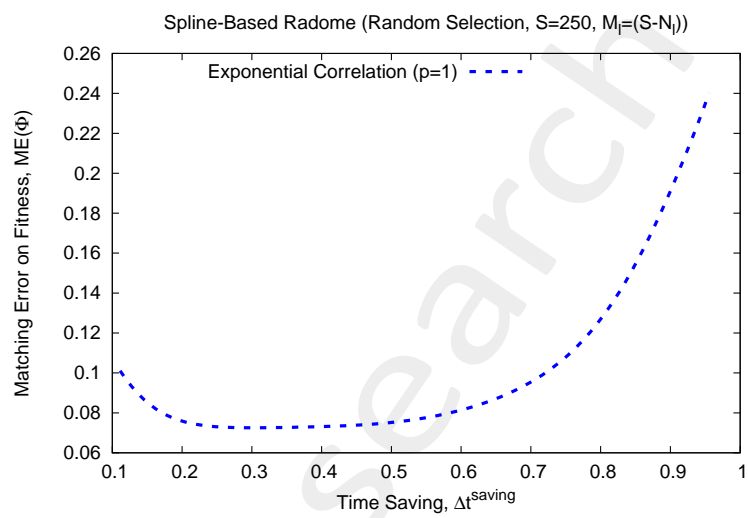


Figure 10: Plot of Time Saving (Δt^{saving}) with (a) Normalized Mean Error (NME) and (b) Matching Error (ME) vs training size (N) when considering an incremental training with random selection of N_l training samples from a set of S available simulations and testing the corresponding Kriging model on a test set made by the remaining $M_l = (S - N_l)$ simulations.



(a) NME



(b) ME

Figure 11: Plot of (a) Normalized Mean Error (NME) and (b) Matching Error (ME) vs Time Saving (Δt^{saving}).

2.0.6 Comparative assessment (Narrow Bounds vs Wide Bounds Training)

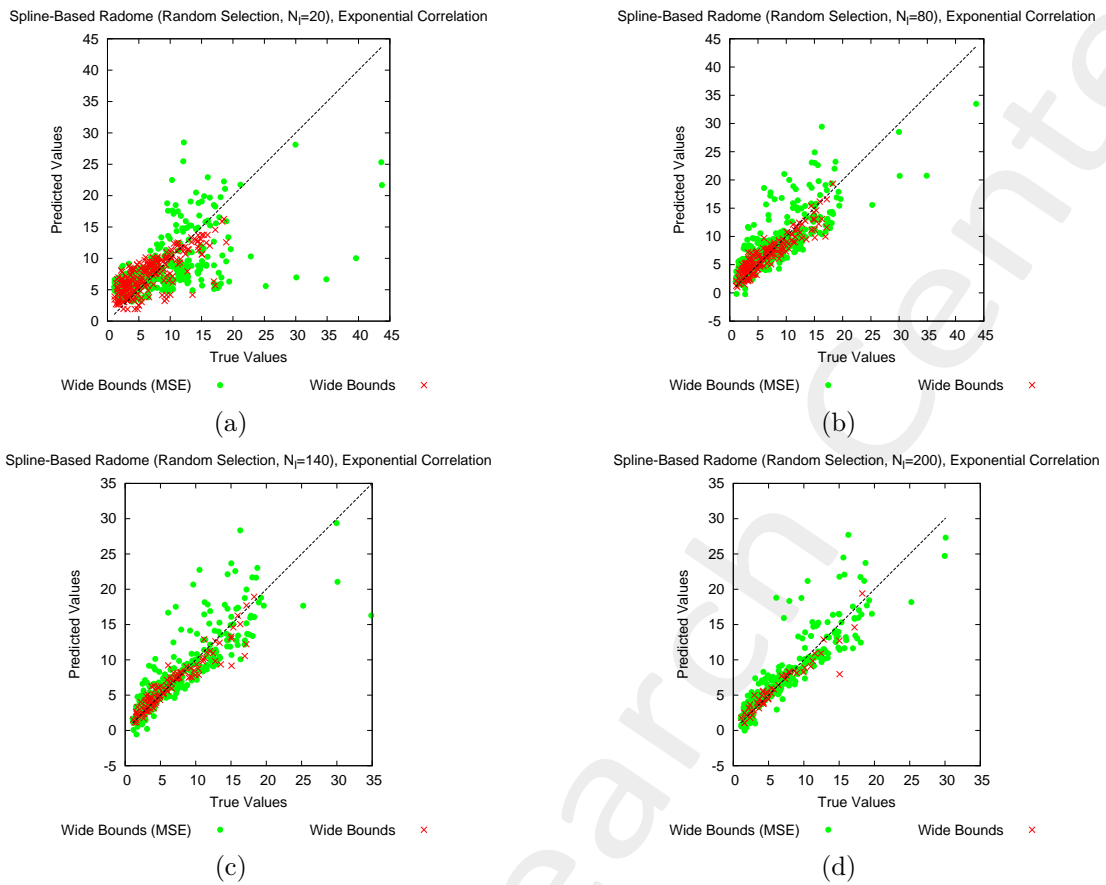
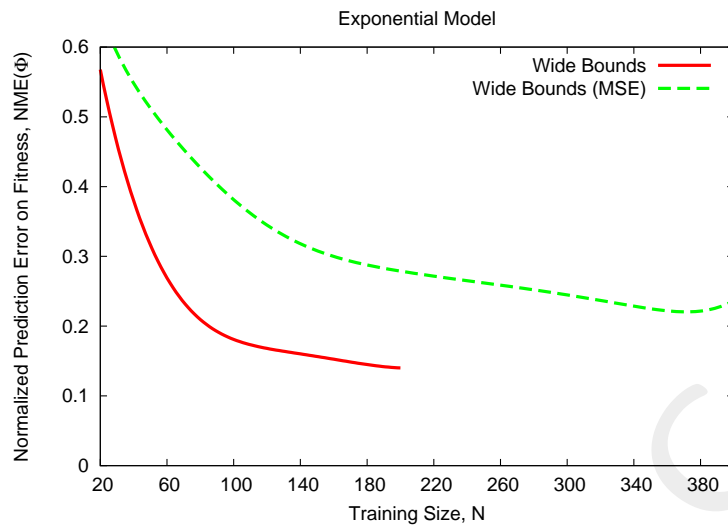
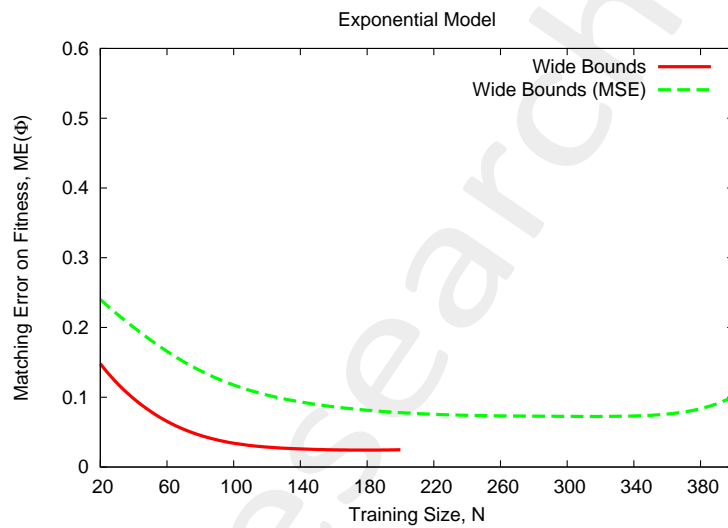


Figure 12: Plot of predicted vs actual values or different training sizes (N): (a) $N = 20$, (b) $N = 80$, (c) $N = 140$ and (d) $N = 200$.

Exponential Correlation



(b)



(d)

Figure 13: Plot of (a) Normalized Mean Error (NME) and (b) Matching Error (ME) vs training size (N) when considering an incremental training with random selection of N_l training samples from a set of S available simulations and testing the corresponding Kriging model on a test set made by the remaining $M_l = (S - N_l)$ simulations.

More information on the topics of this document can be found in the following list of references.

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